User Manual

4.2KVA/7.0KVA

INVERTER / CHARGER

Table Of Contents

ABOUT THIS MANUAL **1**

Purpose 1
Scope 1

SAFETY INSTRUCTIONS **1**

INTRODUCTION **2**

Features 2
Basic System Architecture 2
Product Overview 3

INSTALLATION **4**

Unpacking and Inspection 4
Preparation 4
Mounting the Unit 4
Battery Connection 5
AC Input/Output Connection 7
PV Connection 8
Final Assembly 9

OPERATION **10**

Power ON/OFF 10
Operation and Display Panel 10
LCD Display Icons 11
LCD Setting 13
Display Setting 20
Operating Mode Description 22
Fault Reference Code 26
Warning Indicator 27

Instructions for how to enter the display interface for lithium battery and turn the interface. **28**

SPECIFICATIONS **31**

Table 1 Line Mode Specifications 31
Table 2 Inverter Mode Specifications 32
Table 3 Charge Mode Specifications 33
Table 4 General Specifications 34

TROUBLE SHOOTING **35**

ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS

WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION –** Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10.

11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, MPPT solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Programmable supply priority for PV,battery or Grid
- High PV input voltage range(55~450VDC)
- Built-in Max 110A MPPT solar charge
- Compatibe with lithium-ion battery
- Support BMS communication with Lithium battery
- Smart battery charge design to optimize battery life
- Overload,high temperature,inverter output short circuit protection
- Cold start function
- Intelligent fan speed adjustment
- WIFI(Optional)

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

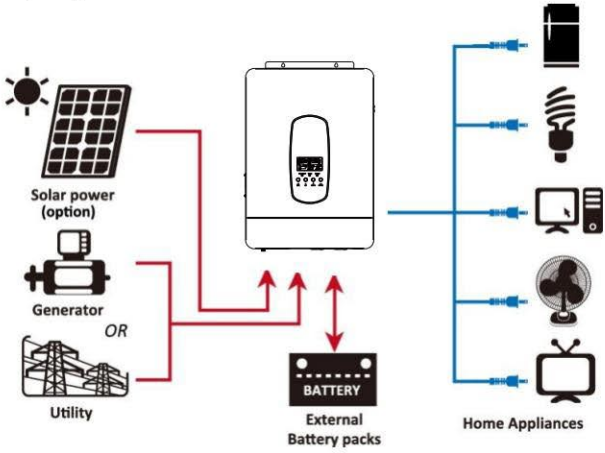
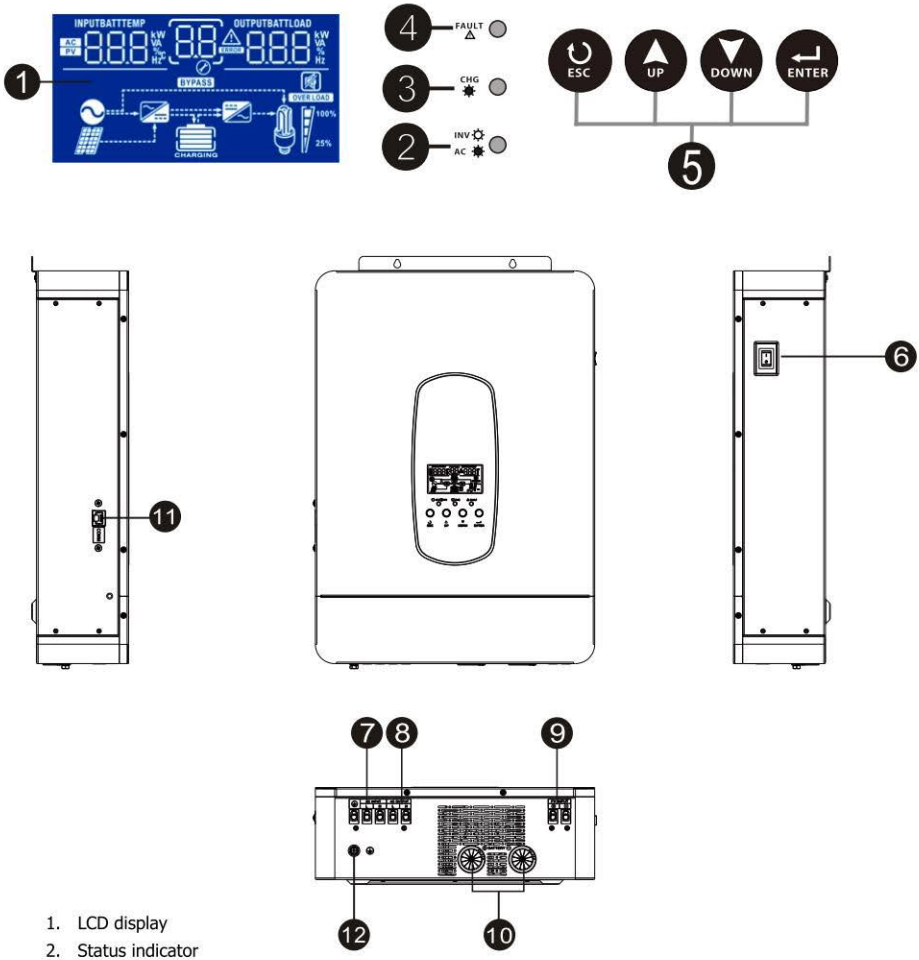


Figure 1 Hybrid Power System

Product Overview



1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function buttons
6. Power on/off switch
7. AC input
8. AC output
9. PV input
10. Battery input
11. RS-232/RS485 communication port
12. Safety(Earth)ground

INSTALLATION

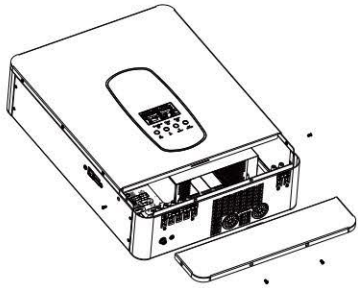
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1

Preparation

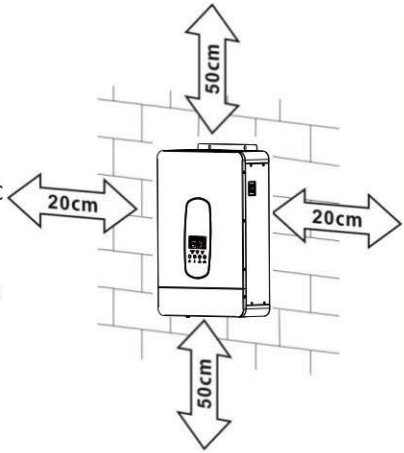
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



Mounting the Unit

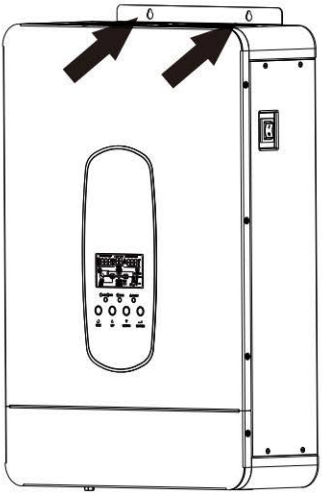
Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



⚠ **SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

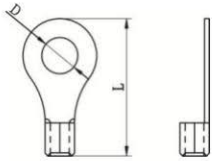
Install the unit by screwing two screws.



Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

Ring terminal:



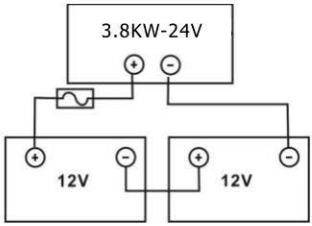
WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

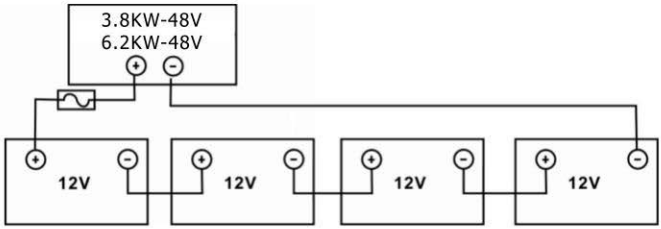
Recommended battery cable and terminal size:

Model	Wire Size	Ring Terminal			Torque Value
		Cable	Dimensions		
		mm^2	D (mm)	L (mm)	
3.8KW 24V / 6.2KW 48V	1*2AWG	22	6.4	33.2	2 Nm
3.8KW48V	1*4AWG	22	6.4	33.2	2 Nm

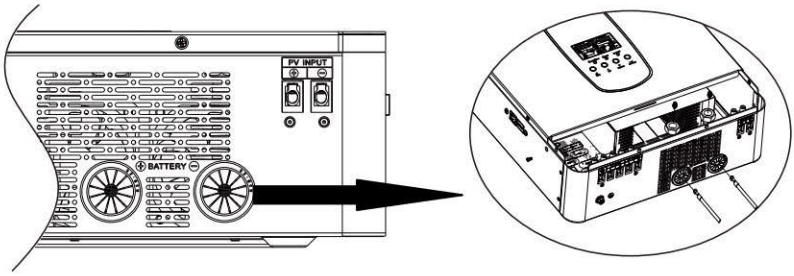
Please follow below steps to implement battery connection:

1. Assemble battery ring terminal based on recommended battery cable and terminal size.
2. Connect all battery packs as units requires.





3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.



⚠	**WARNING: Shock Hazard** Installation must be performed with care due to high battery voltage in series.

⚠	**CAUTION!!** Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur. **CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are connected tightly. **CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is for 32A for 3.8KW , 50A for 6.2KW.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
3.8KW	12 AWG	1.2~ 1.6 Nm
6.2KW	8 AWG	1.4~ 1.6Nm

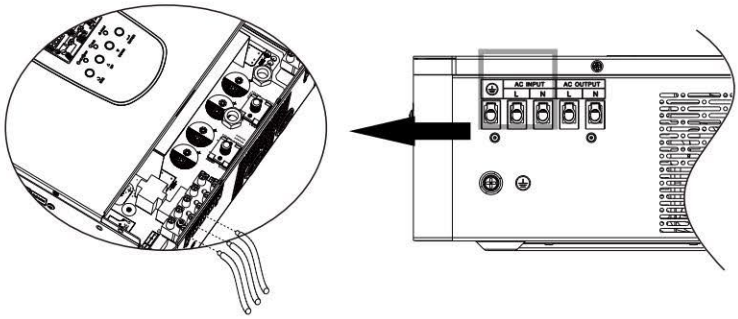
Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⏚) first.

   ⏚→**Ground (yellow-green)**

   L→LINE (brown or black)

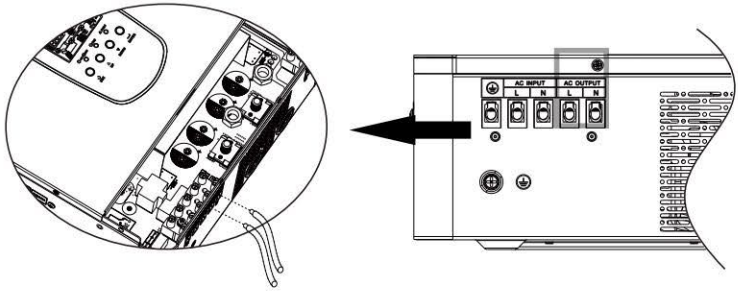
   N→Neutral (blue)



⚠	**WARNING:** Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⏚) first.

   L→LINE (brown or black)
   N→Neutral (blue)



5. Make sure the wires are securely connected.

CAUTION: Important
Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Wire Size	Cable (mm^2)	Torque value（max）
3.8KW/6.2KW	1 x 12AWG	4	1.2 Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

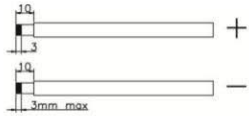
INVERTER MODEL	3.8KW	6.2KW
Max. PV Array Open Circuit Voltage	450Vdc	
PV Array MPPT Voltage Range	55Vdc~450Vdc	

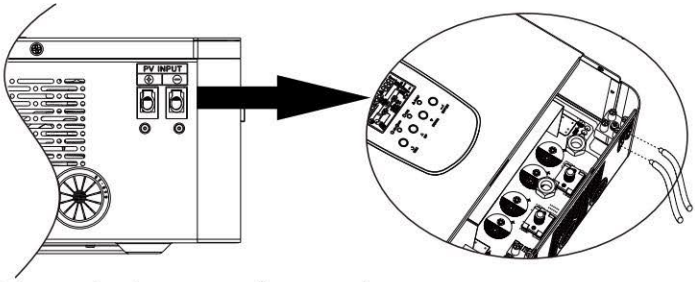
Take 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed as below table.

Solar Panel Spec. (reference) - 250Wp - Vmp: 30.1Vdc - Imp: 8.3A - Voc: 37.7Vdc - Isc: 8.4A - Cells: 60	SOLAR INPUT (Min in serial: 6 pcs, max. in serial: 12 pcs)	Q'ty of panels	Total input power
	2 pcs in serial	2 pcs	500W
	6 pcs in serial	6 pcs	1500W
	8 pcs in serial	8 pcs	2000W
	12 pcs in serial	12 pcs	3000W
	13 pcs in serial	13 pcs	3250W
	8 pieces in serial and 2 sets in parallel	16 pcs	4000W
	10 pieces in serial and 2 sets in parallel	20 pcs	5000W

Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.

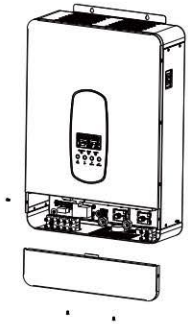




3. Make sure the wires are securely connected.

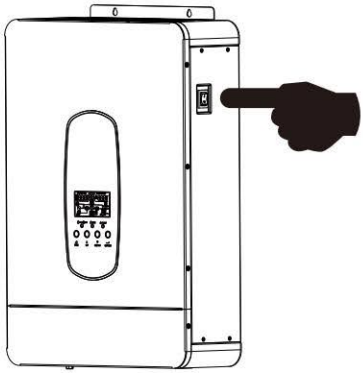
Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



OPERATION

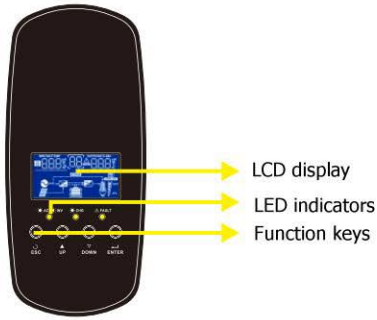
Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



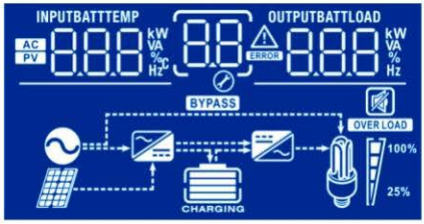
LED Indicator

LED Indicator			Messages
AC / INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
⚠ FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons



Icon	Function description
Input Source Information	
AC	Indicates the AC input.
PV	Indicates the PV input
INPUTBATT 888 kW VA %C Hz	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current.
Configuration Program and Fault Information	
88	Indicates the setting programs.
88 ERROR	Indicates the warning and fault codes. Warning: 88 flashing with warning code. Fault: 88 ERROR lighting with fault code
Output Information	
OUTPUTBATTLOAD 888 kW VA % Hz	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	
CHARGING	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, it will present battery capacity.

Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.717V/cell	
	1.717V/cell ~ 1.8V/cell	
	1.8 ~ 1.883V/cell	
	> 1.883 V/cell	
50%> Load > 20%	< 1.817V/cell	
	1.817V/cell ~ 1.9V/cell	
	1.9 ~ 1.983V/cell	
	> 1.983	
Load < 20%	< 1.867V/cell	
	1.867V/cell ~ 1.95V/cell	
	1.95 ~ 2.033V/cell	
	> 2.033	

Load Information				
OVER LOAD	Indicates overload.			
100% 25%	Indicates the load level by 0-24%, 25-50%, 50-74% and 75-100%.			
	0%~25%	25%~50%	50%~75%	75%~100%

Mode Operation Information	
	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
BYPASS	Indicates load is supplied by utility power.
	Indicates the utility charger circuit is working.
	Indicates the DC/AC inverter circuit is working.

Mute Operation	
	Indicates unit alarm is disabled.

LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:

Program	Description	Selectable option	
00	Exit setting mode	Escape 00 ESC	
01	Output source priority: To configure load power source priority	(default) 01 SUb	Solar energy provides power to the loads as frist priority. If solar energy is out sufficient to power all connected loads,utility energy will supply power to the loads at the same time.
		01 SbU	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	10A 02 10 A	20A 02 20 A
		30A 02 30 A	40A 02 40 A
		50A 02 50 A	60A 02 60 A
		70A 02 70 A	80A(default) 02 80 A
		90A(only available for 3.8KW 24V/6.2KW 48V model) 02 90 A	100A (only available for 3.8KW 24V/6.2KW 48V model) 02 100 A
		110A (only available for 3.8KW 24V/6.2KW 48V model) 02 110 A	

03	AC input voltage range	Appliances (default) 03 APL	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS 03 UPS	If selected, acceptable AC input voltage range will be within 170-280VAC.
04	Power saving mode enable/disable	Saving mode disable (default) 04 SdS	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
		Saving mode enable 04 SEn	If enabled, the output of inverter will be off when connected load is pretty low or not detected.
05	Battery type	AGM (default) 05 AGn	Flooded 05 FLd
		User-Defined 05 USE	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
06	Auto restart when overload occurs	Restart disable (default) 06 LrD	Restart enable 06 LrE
07	Auto restart when over temperature occurs	Restart disable (default) 07 trD	Restart enable 07 trE
08	Output voltage	220V 08 220V	230V (default) 08 230V
		240V 08 240V	
09	Output frequency	50Hz (default) 09 50Hz	60Hz 09 60Hz

11	Maximum utility charging current	10A 11 10A	20A 11 20A
		30A 11 30A	40A 11 40A
		50A 11 50A	60A 11 60A
		70A (only available for 3.8KW 24V/6.2KW 48V model) 11 70A	80A (only available for 3.8KW 24V/6.2KW 48V model) 11 80A
12	Setting voltage point back to utility source when selecting "SBU priority"	Available options in 24V models:	
		22.0V 12 BATT 22.0 V	22.5V 12 BATT 22.5 V
		23.0V (default) 12 BATT 23.0 V	23.5V 12 BATT 23.5 V
		24.0V 12 BATT 24.0 V	24.5V 12 BATT 24.5 V
		25.0V 12 BATT 25.0 V	25.5V 12 BATT 25.5 V
		Available options in 48V models:	
		44V 12 BATT 44 V	45V 12 BATT 45 V
		46V (default) 12 BATT 46 V	47V 12 BATT 47 V
		48V 12 BATT 48 V	49V 12 BATT 49 V
		50V 12 BATT 50 V	51V 12 BATT 51 V

13	Setting voltage point back to battery mode when selecting "SBU priority"	Available options in 24V models:	
		Battery fully charged	24V
		24.5V	25V
		25.5V	26V
		26.5V	27V (default)
		27.5V	28V
		28.5V	29V
		Available options in 48V models:	
		Battery fully charged	48V
		49V	50V
		51V	52V
		53V	54V (default)
		55V	56V
		57V	58V

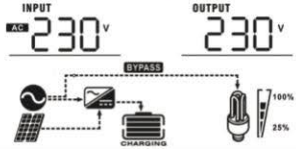
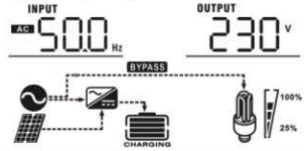
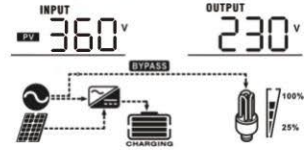
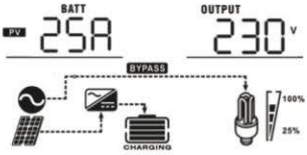
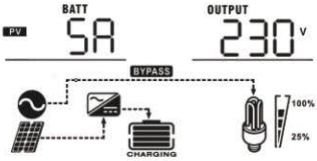
16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first 16 CSO	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) 16 SNU	Solar energy and utility will charge battery at the same time.
		Only Solar 16 OSO	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default) 18 bON	Alarm off 18 bOF
19	Auto return to default display screen	Return to default display screen (default) 19 ESP	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 19 HEP	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 20 LON	Backlight off 20 LOF
22	Beeps while primary source is interrupted	Alarm on (default) 22 AON	Alarm off 22 AOF
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 23 bYd	Bypass enable 23 bYE

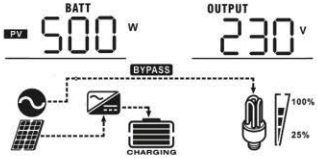
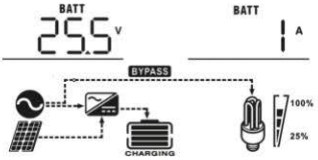
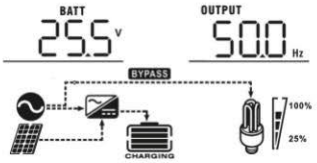
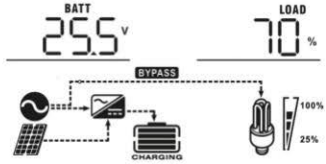
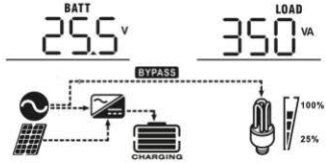
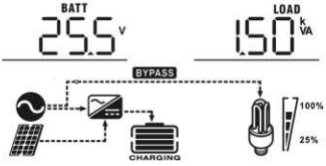
25	Record Fault code	Record enable 25 FEN	Record disable (default) 25 FdS
26	Bulk charging voltage (C.V voltage)	24V model default setting: 28.2V CV 26 BATT 28.2V	
		48V model default setting: 56.4V CV 26 BATT 56.4V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 24.0V to 29.2V for 24V model and 48.0V to 58.4V for 48V model. Increment of each click is 0.1V.	
27	Floating charging voltage	24V model default to 27.0V FLV 27 BATT 27.0V	
		48V model default setting: 54.0V FLV 27 BATT 54.0V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 24.0V to 29.2V for 24V model, 48.0V to 58.4V for 48V model. Increment of each click is 0.1V.	
29	Low DC cut-off voltage	24V model default setting: 21.0V COV 29 BATT 21.0V	
		48V model default setting: 42.0V COV 29 BATT 42.0V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 20.0V to 24.0V for 24V model, 40.0V to 48.0V for 48V model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	
31	Solar power balance: When enabled, solar input power will be automatically adjusted according to connected load power	Solar power balance: enable (Default): 31 SBE	if selected, solar input power will be automatically adjusted according to the following formula: Max. input solar power = Max. battery charging power + Connected load power.

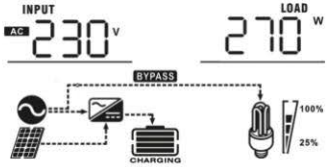
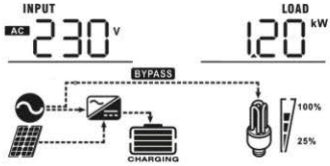
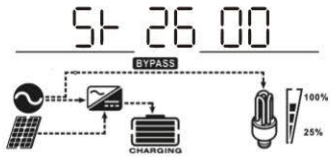
33	Battery equalization	33 EEn	33 EdS
		If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.	
34	Battery equalization voltage	3.8KW default setting: 29.2V Eu 34 29.2 V (BATT)	
		Setting range is from 24V to 29.5V. Increment of each click is 0.1V.	
		6.0KW default setting: 58.4V Eu 34 58.4 V (BATT)	
		Setting range is from 50 to 59 V. Increment of each click is 0.1V.	
35	Battery equalized time	60min (default) 35 60	Setting range is from 5min to 900min. Increment of each click is 5min.
36	Battery equalized timeout	120min (default) 36 120	Setting range is from 5min to 900 min. Increment of each click is 5 min.
37	Equalization interval	30days (default) 37 30d	Setting range is from 0 to 90 days. Increment of each click is 1 day
39	Equalization activated immediately	Enable 39 AEn	Disable (default) 39 AdS
		If equalization function is enabled in program 33, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "E9". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 37 setting. At this time "E9" will not be shown in LCD main page.	

Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, MPPT charging current, MPPT charging power, battery voltage, output voltage, output frequency, load percentage, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.

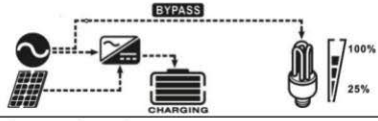
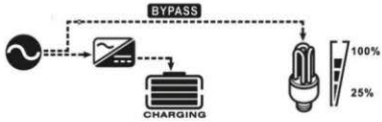
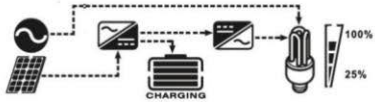
Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V 
Input frequency	Input frequency=50Hz 
PV voltage	PV voltage=360V 
MPPT Charging current	Current ≧10A  Current < 10A 

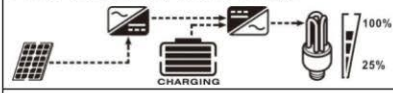
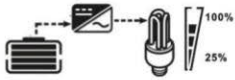
MPPT Charging power	MPPT charging power=500W 
Battery voltage/ DC discharging current	Battery voltage=25.5V, discharging current=1A 
Output frequency	Output frequency=50Hz 
Load percentage	Load percent=70% 
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.  When load is larger than 1kVA, load in VA will present x.xkVA like below chart. 

Load in Watt	When load is lower than 1kW, load in W will present xxxW like below chart.  When load is larger than 1kW, load in W will present x.xkW like below chart. 
Main CPU version checking	Main CPU version SR 26.00 

Operating Mode Description

Operation mode	Description	LCD display
Standby mode / Power saving mode **Note:** *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.
		Charging by utility.
		Charging by PV energy.
		No charging.

Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy.
		Charging by utility.
		Charging by PV energy.
		No charging.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy. 
	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility. 
		If " SUB " is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time. 

Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy. 
		PV energy will supply power to the loads and charge battery at the same time.
		Power from battery only. 

Battery Equalization Description

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

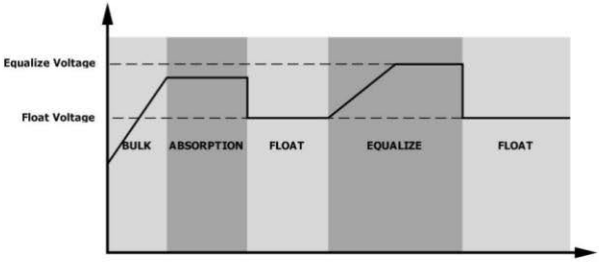
- **How to Apply Equalization Function**

You must enable battery equalization function in monitoring LCD setting program 33 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 34.
2. Active equalization immediately in program 39.

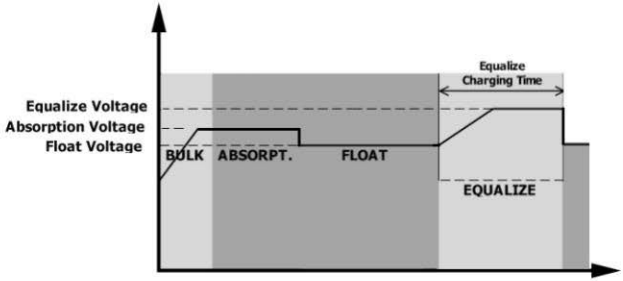
- **When to Equalize**

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

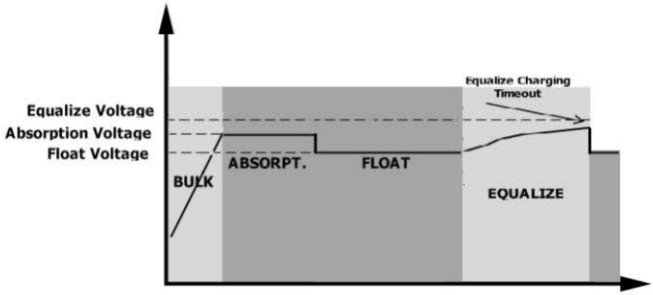


- **Equalize charging time and timeout**

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



Fault Reference Code

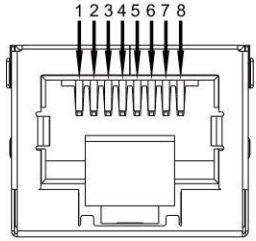
Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	01
02	Over temperature	02
03	Battery voltage is too high	03
04	Battery voltage is too low	04
05	Output short circuited or over temperature is detected by internal converter components.	05
06	Output voltage is too high.	06
07	Overload time out	07
08	Bus voltage is too high	08
09	Bus soft start failed	09
11	Main relay failed	11
51	Over current or surge	51
52	Bus voltage is too low	52
53	Inverter soft start failed	53
55	Over DC voltage in AC output	55
56	Battery connection is open	56
57	Current sensor failed	57
58	Output voltage is too low	58

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	01
03	Battery is over-charged	Beep once every second	03
04	Low battery	Beep once every second	04
07	Overload	Beep once every 0.5 second	07 OVER LOAD
10	Output power derating	Beep twice every 3 seconds	10
12	Solar charger stops due to low battery.		12
13	Solar charger stops due to high PV voltage.		13
14	Solar charger stops due to overload.		14

Instructions for how to enter the display interface for lithium battery and turn the interface.

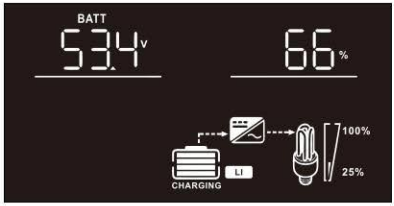
Pin number	Port definitions
1	TX
2	RX
3	VCC
4	VCC
5	RS485A
6	RS485B
7	GND
8	GND



Communication port pin definition

1. Long press ENTER key to enter the setting item and set the 05 item to lithium battery mode Lib (as shown in the figure below).

2. Long press the ESC key to enter the lithium battery display interface (as shown in the picture below)



The initial display interface indicate the total battery voltage and remaining battery capacity

Press the DOWN key to indicate the data as below in turn

LCD data on the left	LCD data on the right	instruction
Total battery voltage	Remaining battery capacity	
Battery charging current	Battery discharge current	
Battery capacity	Battery charge/discharge times	Warning in the middle
BMS board temperature	Mosfet temperature of BMS board	
Maximum voltage of a single battery cell	Minimum voltage of a single battery cell	
Maximum temperature of a single battery cell	Minimum temperature of a single battery cell	

3.Detailed description of display interface for lithium battery

Total battery voltage; Battery remaining capacity (Initial interface display)	Total battey voltage=50.5V Battery residual capacity=4%
Battery charging current; Battery discharge current	Battey charging current= 0A Battert discharge current=21A
Battery capacity; Battery charger/discharge Times	Battery capacity=100Ah Battery charger/discharge Times=4
BMS board temperature; Mosfet temperature of BMS board	Battery ambient temperature=25.9℃ Battery MOS temperature=25.7℃
Maximum voltage of a single battey cell; Minimum voltage of a single battery cell;	Maximum voltage of a single battery cell=3.20V Minimum voltage of a single battery cell=3.10V
Maximum temperature of a single battery cell; Minimum temperature of a single battery cell;	Maximum temperature of a single battery cell=25. 0℃ Minimum temperature of a single battery cell=24. 2℃

4.Warning Code

Warning Code	Warning Event	Warning Event
21	Battery cell over voltage	21
22	Battery cell low voltage	22
23	Battery pack over voltage	23
24	Battery pack low voltage	24
25	Charging over current	25
26	Discharging over current	26
27	Charging cell high temperature	27
28	Discharging cell high temperature	28
29	Charging cell low temperature	29
30	Discharging cell low temperature	30
31	Environment high temperature	31
32	Environment low temperature	32
33	MOSFET high temperature	33

5.Falut Code

Falut Code	Warning Event	Warning Event
21	Battery cell over voltage	21
22	Battery cell low voltage	22
23	Battery pack over voltage	23
24	Battery pack low voltage	24
25	Charging over current	25
26	Discharging over current	26
27	Charging cell high temperature	27
28	Discharging cell high temperature	28
29	Charging cell low temperature	29
30	Discharging cell low temperature	30
31	Environment high temperature	31
32	Environment low temperature	32
33	MOSFET high temperature	33
35	Short circuit	35
36	Charger over voltage	36

SPECIFICATIONS

Table 1 Line Mode Specifications

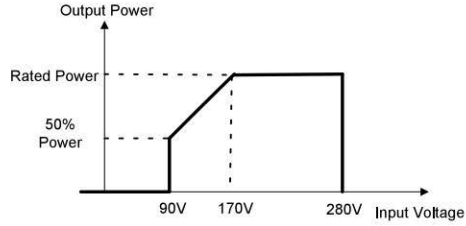
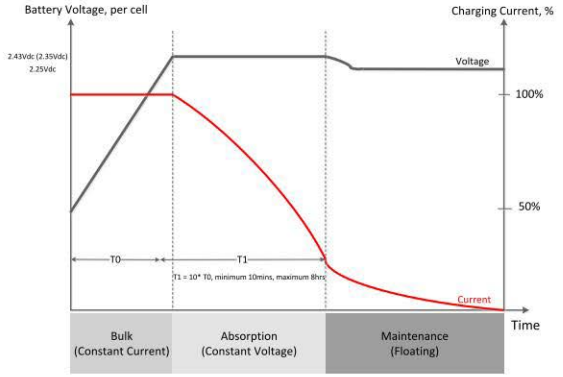
INVERTER MODEL	3.8KW 24V	3.8KW 48V	6.2KW 48V
Input Voltage Waveform	Sinusoidal (utility or generator)		
Nominal Input Voltage	230Vac		
Low Loss Voltage	170Vac±7V (UPS) 90Vac±7V (Appliances)		
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)		
High Loss Voltage	280Vac±7V		
High Loss Return Voltage	270Vac±7V		
Max AC Input Voltage	300Vac		
Nominal Input Frequency	50Hz / 60Hz (Auto detection)		
Low Loss Frequency	40±1Hz		
Low Loss Return Frequency	42±1Hz		
High Loss Frequency	65±1Hz		
High Loss Return Frequency	63±1Hz		
Output Short Circuit Protection	Line mode: Circuit Breaker Battery mode: Electronic Circuits		
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)		
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)		
Output power derating: When AC input voltage drops to 95V or 170V depending on models, the output power will be derated.	230Vac model:  		

Table 2 Inverter Mode Specifications

INVERTER MODEL	3.8KW 24V	3.8KW 48V	6.2KW 48V
Rated Output Power	4.2KVA/3.8KW		7.0KVA/6.2KW
Output Voltage Waveform	Pure Sine Wave		
Output Voltage Regulation	230Vac±5%		
Output Frequency	60Hz or 50Hz		
Peak Efficiency	94%		
Overload Protection	5s@≥150% load; 10s@110%~150% load		
Surge Capacity	2* rated power for 5 seconds		
Nominal DC Input Voltage	24Vdc	48Vdc	
Cold Start Voltage	23.0Vdc	46.0Vdc	
Low DC Warning Voltage			
@ load < 20%	22.0Vdc	44.0Vdc	
@ 20% ≤ load < 50%	21.4Vdc	42.8Vdc	
@ load ≥ 50%	20.2Vdc	40.4Vdc	
Low DC Warning Return Voltage			
@ load < 20%	23.0Vdc	46.0Vdc	
@ 20% ≤ load < 50%	22.4Vdc	44.8Vdc	
@ load ≥ 50%	21.2Vdc	42.4Vdc	
Low DC Cut-off Voltage			
@ load < 20%	21.0Vdc	42.0Vdc	
@ 20% ≤ load < 50%	20.4Vdc	40.8Vdc	
@ load ≥ 50%	19.2Vdc	38.4Vdc	
High DC Recovery Voltage	29Vdc	58Vdc	
High DC Cut-off Voltage	31Vdc	62Vdc	
No Load Power Consumption	<25W	<50W	
Saving Mode Power Consumption	<10W	<15W	

Table 3 Charge Mode Specifications

Utility Charging Mode				
INVERTER MODEL		**3.8KW 24V**	**3.8KW 48V**	**6.2KW 48V**
Charging Current (UPS) @ Nominal Input Voltage		80A	60A	80A
Bulk Charging Voltage	**Flooded Battery**	29.2	58.4	
	AGM / Gel Battery	28.2	56.4	
Floating Charging Voltage		27Vdc	54Vdc	
Charging Algorithm		3-Step		
Charging Curve				

Solar Charging Mode			
INVERTER MODEL	**3.8KW 24V**	**3.8KW 48V**	**6.2KW 48V**
Rated Power	6000W		
PV Charge Current	110A	80A	110A
Efficiency	98.0% max.		
Max. PV Array Open Circuit Voltage	450Vdc		
PV Array MPPT Voltage Range	55-450Vdc		
Min battery voltage for PV charge			
Standby Power Consumption	2W		
Battery Voltage Accuracy	+/-0.3%		
PV Voltage Accuracy	+/-2V		
Charging Algorithm	3-Step		

Table 4 General Specifications

INVERTER MODEL	3.8KW 24V	3.8KW 48V	6.2KW 48V
Safety Certification	CE		
Operating Temperature Range	0°C to 55°C		
Storage temperature	-15°C~ 60°C		
Dimension (D*W*H), mm	423*290*100(mm)	423*290*105(mm)	
Net Weight, kg	6.8KG	6.9KG	7.5KG

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED lights up.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature of internal converter component is over 120°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C.	
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.

技术要求:

1: 材质:封面：105克铜板纸　、内页：80克书写纸，黑白印刷；

2: 装订后成品尺寸:142.5*210mm(公差+/-2MM)；

3: 印刷效果:图片、字体、线条需清晰,无重影，无毛边，无多余杂点；